

# Work Order ID 118368

July-03-14 8:33:42 AM

**\*118368\***

Page 1

Item ID: D350-602-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Utility-Pod™ (Fits LH or RH)  
 Start Date: 7/03/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 7/03/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: disassemble

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9515	B

100	Document Control	0.00
-----	------------------	------

**\*100\***

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D350-602-011 CHG006

*W/A*

**Work Order ID 118368**

July-03-14 8:33:42 AM

**\*118368\***

Page 2

Item ID: D350-602-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Heli-Utility-Pod™ (Fits LH or RH)  
Start Date: 7/03/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 7/03/14 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference: disassemble

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

110

Pick Kit

0.00

**\*110\***

Packaging

Packaging

**Memo**

0.00

**DAS****06****9-89**

PULL FROM STK:

1 X D350-602-011 B93087

DISASSEMBLE KIT ENTIRELY, RETURN ALL PARTS TO STK  
(D2694 POD IS TO BE USED FOR A D407-627-013 KIT):

1 X D2694 B63356

1 X D2324 B62052

4 X D4091-1 B62396

4 X D3910-3 B64783

1 X D2258-160 B62072

2 X D2523 B61999

2 X D2524 B61251

1 X D3495-1 B55564

2 X D3984 B53707 (8PC@3")

4 X AN3-7A B114227

8 X AN3-15A B101780

1 X AN4-12A B112314

16 X AN4-14A B116419

4 X AN4-16A B115422

24 X NAS1149D0363J B116025

42 X NAS1149D0463J B116304

12 X MS21042L3 B115835

21 X MS21042L4 B116548

# Work Order ID 118368

July-03-14 8:33:42 AM

\*118368\*

Page 3

Item ID: D350-602-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Utility-Pod™ (Fits LH or RH)  
 Start Date: 7/03/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 7/03/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: disassemble

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY D2694 B63356						DAS		
	Identify and pack for shipping as per PPPD350-602-011						06		
	Location: _____						9-89		
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

u uofo3

# Picklist Print

July-03-14 8:33:40 AM

Page 1

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

**Comments:**

IPP Rev:F Removed Travellers 06-04-06 JLM

IPP Rev:G Added D3495-1 06-05-17 JLM

AS PER ECN10-558 10-04-27 JLM VERIFIED BY:DD

IPP REV:H

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-15A		Purchased	No				Each	81.0000		-8			
<b>*AN3-15A*</b>									<b>**</b>	<b>107780</b>			<b>DAS</b>
Bolt													<b>06</b>
													<b>9-89</b>
				<u>Location</u>				<u>Loc Qty</u>					
				FG				10					
				114941				10					
				ST351				21					
				M126400				21					
				ST352				50					
				M128429				50					
AN3-7A		Purchased	No				Each	131.0000		-4			
<b>*AN3-7A*</b>									<b>**</b>	<b>114227</b>			<b>DAS</b>
Bolt													<b>06</b>
													<b>9-89</b>
				<u>Location</u>				<u>Loc Qty</u>					
				ST349				131					
				M126175				31					
				M128634				50					
				M129507				50					

# Picklist Print

July-03-14 8:33:41 AM

Page 2

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

Each

226.0000

-1

**\*AN4-12A\***

**\*\***

**112317**

Bolt

**DAS  
06  
9-89**

Location

Loc Qty

Loc Code

FG

10

120423

10

ST344

216

M126105

5

M127817

1

M128403

1

M128739

16

M129384

193

AN4-14A

Purchased

No

Each

681.0000

-16

**\*AN4-14A\***

**\*\***

**116419**

Bolt

**DAS  
06  
9-89**

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

676

121349

4

122141

4

124221

32

M127044

1

M128769

500

M129384

135

July-03-14 8:33:41 AM

Shop Packet Print

Page 2

# Picklist Print

July-03-14 8:33:41 AM

Page 3

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

AN4-16A	Purchased	No	Each	234.0000	-4		
<b>*AN4-16A*</b>						<b>**</b>	<b>115422</b>
Bolt							<b>DAS 06 9-89</b>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	5	
121541	5	
ST343	100	
M129590	100	
ST357	27	
M128324	19	
M128978	8	
ST515	102	
M128813	102	

D2258-160	Manufactured	No	Each	15.0000	-1		
<b>*D2258-160*</b>						<b>**</b>	<b>62072</b>
Placard							<b>DAS 06 9-89</b>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST005	15	
110345	10	
62072	1	
84437	4	

D2324	Manufactured	No	Each	17.0000	-1		
<b>*D2324*</b>						<b>**</b>	<b>62052</b>
Strut Assy							<b>DAS 06 9-89</b>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST255	17	
100928	1	
105350	9	
110752	2	
112412	3	
115057	2	

July-03-14 8:33:41 AM

Shop Packet Print

Page 3

# Picklist Print

July-03-14 8:33:41 AM

Page 4

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

D2523	Manufactured	No	Each	6.0000	-2	<b>**</b>	<u>61999</u>	DAS 06 9-89
<b>*D2523*</b>								
Mounting Bracket								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST166	6	
102475	2	
105348	3	
84863	1	

D2524	Manufactured	No	Each	4.0000	-2	<b>**</b>	<u>61251</u>	DAS 06 9-89
<b>*D2524*</b>								
Bracket Clamping								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST479	4	
102234	1	
107684	3	

D2694	Manufactured	No	Each	0.0000	-1	<b>**</b>	<u>63356</u>	DAS 06 9-89
<b>*D2694*</b>								
Pod, 350/407								

D3495-1	Manufactured	No	Each	4.0000	-1	<b>**</b>	<u>55564</u>	DAS 06 9-89
<b>*D3495-1*</b>								
Placard								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST046	4	
55564	4	

D350-602-011	Manufactured	No	Each	0.0000	1	<b>**</b>	<u>93087</u>	DAS 06 9-89
<b>*D350-602-011*</b>								
Heli-Utility-Pod™ (Fits LH or RH)								

July-03-14 8:33:41 AM

Shop Packet Print

Page 4

# Picklist Print

July-03-14 8:33:41 AM

Page 5

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

D3910-3

Manufactured No

Each

130.0000

-4

**\*D3910-3\***

X-Tube Lug

**\*\***

64783

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST

2

117367

2

ST164

8

96229

8

ST463

66

110324

66

ST464

22

106273

10

111622

12

ST465

32

114442

32

D3984

Manufactured No

f

100.0000

-2

**\*D3984\***

Rubber Extrusion, X-Tube, Per Foot

**\*\***

53707

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST413

100

103101

2

115196

98

July-03-14 8:33:42 AM

Shop Packet Print

Page 5



# Picklist Print

July-03-14 8:33:42 AM

Page 6

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

D4091-1

Manufactured No

Each

70.0000

-4

**\*D4091-1\***

**\*\***

62394

DAS  
06  
9-89

Mounting Lug

Location

Loc Qty

Loc Code

ST142

12

113654

12

ST144

6

112325

6

ST146A

32

114440

32

st529

20

120230

20

MS21042L3

Purchased No

Each

5,402.000

-12

**\*MS21042L3\***

**\*\***

115835

DAS  
06  
9-89

Nut

Location

Loc Qty

Loc Code

ST307

5402

123900

955

M126333

10

M127410

13

M127831

41

M128401

48

M128754

4335

July-03-14 8:33:42 AM

Shop Packet Print

Page 6

# Picklist Print

July-03-14 8:33:42 AM

Page 7

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

4,914.000

-21

DAS

**\*MS21042L 4\***

**\*\***

116848

06

9-89

Locknut

Location

Loc Qty

Loc Code

ST307

4914

121444

12

m126015

12

m126275

32

m127255

71

m127376

11

m127813

971

m128300

80

m128798

2725

m129472

1000

NAS1149D0363J

Purchased

No

Each

3,008.000

-24

**\*NAS1149D0363.J\***

**\*\***

116025

DAS

Washer

06

9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

2985

m126319

6

m128429

2979

July-03-14 8:33:42 AM

Shop Packet Print

Page 7

# Picklist Print

July-03-14 8:33:42 AM

Page 8

Work Order ID: 118368

**\*118368\***

Parent Item: D350-602-011

**\*D350-602-011\***

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/03/14

Required Date: 7/03/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

7,578.000

-42

**\*NAS1149D0463.J\***

**\*\***

**116304**

**DAS  
06  
9-89**

WASHER

Location

Loc Qty

Loc Code

ST277

7578

121912

12

16941

8

M126221

20

M127813

22

M127904

915

M128591

101

M128995

1500

M129390

5000

July-03-14 8:33:42 AM

Shop Packet Print

Page 8

# Work Order ID 93087

\*93087\*

Page 1

December-07-12 3:18:16 PM

Item ID: D350-602-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 11/14/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 11/15/12 Req'd Qty: 1.00

\*1\*

Customer: CU-DAR001

Reference: RMA RA111437 - RETURN

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

\*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9515

B

100

0.00

\*100\*

QC

Quality Control

Memo

INSPECT RA111437

1 X D350-602-011 B63355 CHG006

0.00

DAS 16 9-8 12/11/12

(YU)

MLJ 13-01-13

110

0.00

\*110\*

SprayPaint

Spray Painting

Memo

BUFF OR RE-SPRAY PAINT A/R

0.00

1 0 0 AS 13-1-3

120

QC14- Inspect Spray Paint

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS 16 9-8 13/11/12

(YU)

<b>DART</b>			
Dart Aerospace Ltd.			
1270 ABERDEEN ST.			
HAWKESBURY, ON. CANADA K6A 1K7			
TC APPROVAL # 09-89			
TEL: 1-613-632-5200			
P/N	D350-602-011	CHG	CHG006
DESC	Heli-Utility-Pod	STC	SH93-97
LOT	B63355	STC	SR01144NY
MODEL	AS350	STC	
MADE IN CANADA			
02729-1			



# Picklist Print

Wednesday, October 27, 2010 3:48:55 PM

Page 2

Work Order ID: 63355



Parent Item: D350-602-011



Parent Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 1.00

Required Qty: 1.00

D2258-160

Manufactured No

110 Each

11.0000



Placard

Location

Loc Qty

Loc Code

ST505

11

60697

1

62072

10

Manufactured No

110 Each

4.0000



D2523

Mounting Bracket

Location

Loc Qty

Loc Code

ST199

4

59870

2

60229

2

Manufactured No

110 Each

11.0000



D2524

Bracket Clamping

Location

Loc Qty

Loc Code

ST481

11

61251

5

62245

6

Manufactured No

110 Each

8.0000



D3495-1

Placard

Location

Loc Qty

Loc Code

ST065

8

55564

8

Wednesday, October 27, 2010 3:48:55 PM

Shop Packet Print

Page 2

# Picklist Print

Wednesday, October 27, 2010 3:48:55 PM

Page 3

Work Order ID: 63355

Parent Item: D350-602-011

Parent Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 1.00

Required Qty: 1.00

D3984

Manufactured No

110

f

419.5263

2



Rubber Extrusion, Crosstube



11/1/2010

Location

Loc Qty

Loc Code

ST408

419.5263

53707

419.5263

CUT 8 AT 3.00"

AN3-7A

Purchased

No

110

Each

86.0000

4



Bolt



2 feet

11/1/2010

Location

Loc Qty

Loc Code

ST351

86

113539

14

114227

4

114784

68

AN3-15A

Purchased

No

110

Each

74.0000

8



Bolt



8

11/1/2010

Location

Loc Qty

Loc Code

ST352

74

101780

24

114941

50

AN4-12A

Purchased

No

110

Each

302.0000

1



Bolt



1

11/1/2010

Location

Loc Qty

Loc Code

ST357

302

112314

102

115371

40

115422

160

Wednesday, October 27, 2010 3:48:55 PM

Shop Packet Print

Page 3

# Picklist Print

Wednesday, October 27, 2010 3:48:55 PM

Page 4

Work Order ID: 63355

Parent Item: D350-602-011

Parent Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

110

Each

120.0000

16

16

Bolt

## Location

## Loc Qty

## Loc Code

ST357

104

114752

1

115371

3

115936

100

ST358

16

113359

16

AN4-16A

Purchased

No

110

Each

190.0000

4

4

Bolt

## Location

## Loc Qty

## Loc Code

ST360

190

115374

90

115422

100

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

8.0000

24

24

Washer

## Location

## Loc Qty

## Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

24.0000

42

42

Washer

## Location

## Loc Qty

## Loc Code

ST300

24

113288

24

Wednesday, October 27, 2010 3:48:55 PM

Shop Packet Print

Page 4



# Picklist Print

Wednesday, October 27, 2010 3:48:55 PM

Page 5

Work Order ID: 63355

Parent Item: D350-602-011

Parent Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,069.000

12

12



Nut

11/1/08

## Location

## Loc Qty

## Loc Code

ST300

2069

114784

1069

115835

1000

MS21042L4

Purchased

No

110

Each

3,040.000

21

21



Nut

11/6/08

11/1/08

## Location

## Loc Qty

## Loc Code

ST300

3040

113422

46

114523

8

115108

-14

115589

1900

115621

1100

Wednesday, October 27, 2010 3:48:55 PM

Shop Packet Print

Page 5